



DATASHEET

## WET FILM THICKNESS WHEEL VF2255, VF2256, VF2257, VF2258

## **PRODUCT DESCRIPTION**

Specially by TQC developed instrument for use on wet lacquers, paint and coil coated surfaces. Equipped with a precision roller-bearing for smooth rolling over the surface. The wheel has three rims, the inner rim being eccentric to the two outer rims. The outer rings are notched for a firm grip in the surface to prevent slipping. Made of stainless steel and with an aluminium grip.

### **BUSINESS**

Protective Coatings, Corrosion Control, Coating Laboratories, Paint Production, Decorative Coatings, Building Maintenance

## **STANDARDS**

ASTM D1212-91-(A), BS 3900-C5-1B, NF T30-125, ISO 2808, FOCT P 51694

#### **SCOPE OF SUPPLY**

- TQC Wet Film Thickness Wheel
- Leather pouch
- Calibration certificate

#### **ORDERING INFORMATION**

#### VF2255 TQC Wet Film Thickness Wheel 0-100µm

- VF2256 TQC Wet Film Thickness Wheel 0-300µm
- VF2257 TQC Wet Film Thickness Wheel 0-600µm
- VF2258 TQC Wet Film thickness wheel 0-1000µm

# SPECIFICATIONS

Material	: high grade stainless steel
Accuracy	: better than 3 micron
Outer dimensions	: 90 x 22 x 22 mm / 115 x 22 x 22 mm. / 140 x 22 x 22 mm / 49.3x20x10mm

Art. Nr.	Model	Range	Division	Diamet	ter Calibration Possibility	Declaration of Conformi	Calibration ty certificate
VF2255	NS100	0-100μm	10µm	50mm	-	available	Included
VF2256	NS300	0-300μm	30µm	50mm	-	available	Included
VF2257	NS600	0-600μm	60µm	50mm	-	available	Included
VF2258	NS1000	0-1000μm	25µm	50mm	available	available	Included
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## USE

Hold the wheel by its central spindle. Begin at maximum thickness to reduce risk of inaccuracy caused by surface tension.

Roll the wheel through the wet film with the side 1 in the diagram touching the substrate. Roll for at least one whole turn and slowly enough for wetting to occur. Roll the wheel backwards by at least on complete turn. The wet film thickness is read from the scale, at the end of the wetted segment of the middle circle, 2 in the diagram

To use wheel on pipes, measure across the longitudinal axis (lengthways) of the pipe.

On rough surfaces, measurements will be made from the surface peaks and represent the minimum wet film thickness.

# SPECIAL CARE

- Though robust in design, this instrument is precision-machined. Never drop it or knock it over
- Always clean the instrument after use.
- Clean the instrument using a soft dry cloth. Never clean the instrument by any mechanical means such as a wire brush or abrasive paper. This may cause, just like the use of aggressive cleaning agents, permanent damage.
- Always keep the instrument in its pouch when not in use.

# DISCLAIMER

The right of technical modifications is reserved.

The information given in this sheet is not intended to be exhaustive and any person using the product for any purpose other than that specifically recommended in this sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. Whilst we endeavour to ensure that all advice we give about the product (whether in this sheet or otherwise) is correct we have no control over either the quality or condition of the product or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability whatsoever or howsoever arising for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of the use of the product. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.

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