

Indurez SR 10

- ◆ Glycol-free styrene-acrylic solid resin

Fields of Application: **Printing Inks and Overprint Varnishes**

- ◆ Vehicle for water-based overprint varnishes and flexographic and gravure-printing inks

Performance and Characteristics:

- ◆ Gloss improvement
- ◆ Increase of transfer and resolubility
- ◆ Improvement of block and heat resistance
- ◆ free of glycols and glycol ethers

Appearance	:	transparent pastilles
Solid Contents (DIN EN ISO 3251)	:	minimum 99 %
Acid Value * (DIN ISO 2114)	:	215 – 230 mg KOH/g
Average Molecular Weight * (Mw)	:	6,000 – 8,000 g/mol
VOC * (volatile organic compounds) by GC (7/QP/62)	:	< 1 %
Glass Temperature (DSC) (DIN 51007)	:	appr. +105°C

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* Specification values listed in our certificate of analysis

please turn

Indurez SR 10

Starting formulation:

for a 30 % solution:

615.9 g	Water
0.1 g	Drewplus TS – 4387
300.0 g	Indurez SR 10
84.0 g	Ammonia solution 25 %

1000.0 g	

Viscosity: appr. 300 mPa·s (Contraves Viscosimeter STV; MS:B2)

Add the Indurez SR 10 to water at room temperature.
Stir to ensure complete wetting of the solid resin.
Add the ammonia solution.
While stirring heat up to minimum 80°C.
Stir until the solid resin has completely dissolved.
pH value should be at least 8.2.

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